

# J. EMMY FABRICY LTD.

Wholesale Distributor of Textiles and Supplies

October 20, 2006

Fax To: Tulmar Safety Systems

613-632-2030

Attention: Sandra Nadeau Fax From: Deanna Penner

EDMONTON HEAD OFFICE 12122-68 State( Editionton AB ISS 1R1 Canada 19593 (783) 4; 2.4721

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Certificate of Conformance

Re: PO 11878 for Oxford 7 Black

The goods shipped on P/O 11878 are as per sampled goods. Specification as follows: As per mill documentation:

Oxford is in compliance with the following standards:

Width: Product is 58 Inches Wide.

Roll Size: Average Roll Length is 75 Yards.

Weight: Product Weight is 6.79 Ounces per Sq.Yd. /Product Weight is 10.94 oz per Lin.Yd Content: 100% Nylon

Coating: Product has a Polyurethane Coating (approximately 0.65 oz/ Sq.Yd. (18.5g/sq.yd.)) Denièr: Yarn is 420 Denier.

Thread Count: Construction is 62 x 38 Threads per Square Inch

Protective Finish; Product is Water Repellent,

Hydro Resist: AATCC 127 (Suter): Average 800 mm

Manufacture Date; 1) 50 yds each 9/11/06 Piece # 101629822, 101629830, 101629848,

2) 50 yds each 10/12/06 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Lot Number: 1) 50 yds each, #217079 Piece # 101629822, 101629830, 101629848, 101630226, 2) 50 yds each, #221709 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507 Sincerely;

Agenor, grad 30 780 3 J. Ennis Fabrics Ltd.

D. Penner

Deanna Penner Product Development

Engrs : 1-800-66-ENNIS

Fax: (780) 479-6135 www.jennisfabrics.com

Français: 1-888-66-ENNIS



- # 1495 / 1C

### **RELEASE NOTE**

## TULMAR

Tulmar Safety Systems Inc. 1123 Cameron Street Hawkesbury, ON K6A 2B8 CA 613-632-1282

Tel: Fax: 613-632-2030 MID: CATULSAF1123HAW www.tulmar.com email: info@tulmar.com

3ill No:

Dart Aerospace

Order No.

21962

Canada lawkesbury, ON K6A 1K7.

1270 Aberdeen Street

Ship To:

**Dart Aerospace** 1270 Aberdeen Street

Call: Chantal Lavoie TeJ: 613-632-9577

Hawkesbury, ON K6A 1K7. Canada

613-632-9577

**Customer No.** 

CDART100

Ship Via

Sales Rep.

Barney Bangs Packing Slip No.

30213

Pick-Up UOM

Qty Shipped/Returned

**Qty Backordered** 

Release Note No. R92-30213

Ship Date

26-Sep-08

**Customer PO Number** PO00007171

Item No. Description

Lot No: BATCH0000000003 Qty: 12

**Order Date** 

16-Sep-08

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

his release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

09/26/2008

Qty

Authorized Inspector

Date

## RELEASE NOTE

# TULMAR

Tulmar Safety Systems Inc. 1123 Cameron Street Hawkesbury, ON K6A 2B8 CA 613-632-1282 Tel:

Fax: 613-632-2030 MID : CATULSAF1123HAW www.tulmar.com email: info@tulmar.com

Bill No:

**Dart Aerospace** 

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7. Canada Ship To:

Customer No.

CDART100

Ship Via

Pick-Up

Qty

20

9

Dart Aerospace

1270 Aberdeen Street Call: Chantal Lavoie Tel: 613-632-9577

Hawkesbury, ON K6A 1K7. Canada

613-632-9577

Order No. 21962

Order Date

16-Sep-08

**Customer PO Number** 

PO00007171

Item No. Description

8421-107

Dart Blade Fold Kit - Pad #8/

Drawing No: (Ref B67-43001-33 Rev B1)

DWG Rev: NR Comments:

Lot No: BATCH0000000004 Qty: 20

8421-109

Dart Blade Fold Kit - Pad #10/

Drawing No: (Ref B67-43001-35 Rev B1)

DWG Rev: A Comments:

Lot No: BATCH0000000004 Qty: 9

8421-104

Dart Blade Fold Kit - Pad #5/

Drawing No: (Ref B67-43001-173 Rev B1)

DWG Rev: A Comments:

Lot No: BATCH0000000006 Qty: 20

20

20

12

20

9

8421-103

Dart Blade Fold Kit - Pad #4/

Drawing No: (Ref B67-43001-181 Rev B1) DWG Rev: A

Comments:

Lot No: BATCH0000000004 Qty: 20

8421-108

Dart Blade Fold Kit - Pad #9/

Drawing No: (Ref B67-43001-267 Rev B1)

DWG Rev: NR Comments:

Sales Rep.

Barney Bangs Packing Slip No.

Qty Shipped/Returned

20

**Qty** Backordered

Release Note No.

26-Sep-08

R92-30213 Ship Date

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20

12

DART AEROSPACE LTD	Work Order:	41497
d.		
DESCRIPTION: DAD ATTACHMENT FIX TURK	Part Number:	PB 6743001-261
Inspection Dwg: , Rev: 8		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

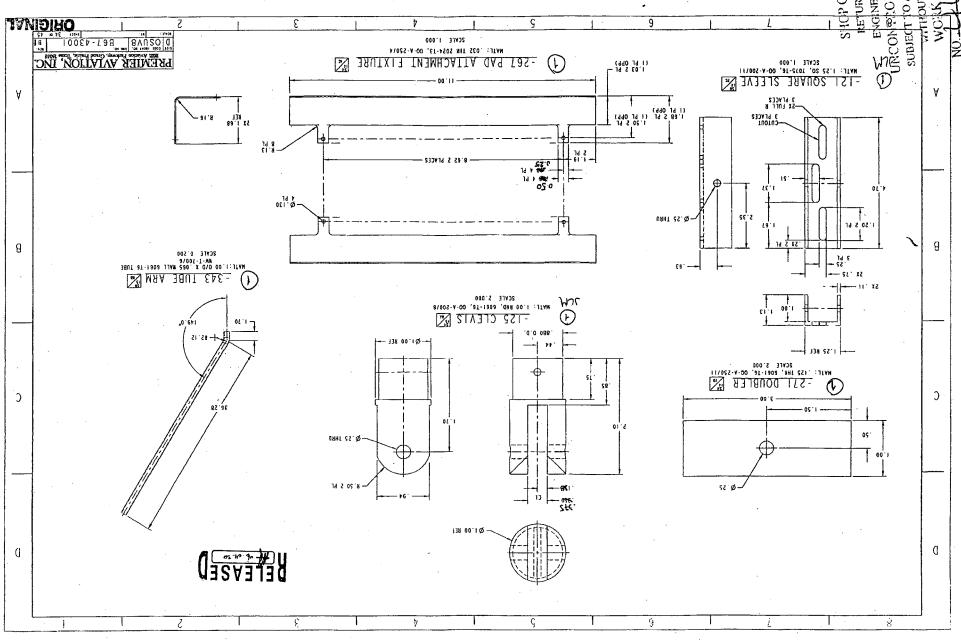
X First Article **X** Prototype

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Measured by:	Audited by:	9	Prototype Approval:	1	
Date: 8-9-8	Date:	०६ ०५ ०६	Date:		4

Rev	Date	Change	Revised by	Approved
Α		New Issue	KJ/JLM	<u> </u>





#### **Dart Aerospace Ltd**

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W/O:			WC	ORK ORDER CHANG	ES				
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Part No	:	PAR #:	Fault Cate	gory:	_ <b>NCR:</b> Ye	s No DO	)A:	Date: _	
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NCR:		,	WORK ORD	ER NON-CONFORMA	NCE (NO	CR)			
DATE	CTED	Description of NC		Corrective Action Section		Verif	ication	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sig: Da	1&¦ <sub>Sec</sub>	tion C	Chief Eng	QC Inspector
								Objection .	
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NOTE: Date & initial all entries

**Dăte:** • Tuesday, 19/08/2008 4:06:47 PM

User: Julie Lecocq

**Process Sheet** 

 Customer:
 CU-DAR001
 Dart Helicopters Services
 Drawing Name: PAD ATTACHMENT FIXTURE

Job Number: 41497

Part Number: PB6743001267

Job Number:



Seq. #:

Machine Or Operation:

Description:

14.0

QC21

FINAL INSPECTION/W/O RELEASE





08/10/02 4

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-10-01

Dart Aerospace Ltd	Dart	Aer	osp	ace	Ltd
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W/O:			WO	RK ORDER CHANGE	S				
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No <b>DQ</b>	<b>A</b> :	_ Date: _	
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NCR:			WORK ORDE	ER NON-CONFORMAN	ICE (NCF	)			
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NOTE: Date & initial all entries

Dåte: Tuesday, 19/08/2008 4:06:47 PM User: Julie Lecoca **Process Sheet** Drawing Name: PAD ATTACHMENT FIXTURE Customer: CU-DAR001 Dart Helicopters Services Job Number: 41497 Part Number: PB6743001267 Job Number: Seq. #: Machine Or Operation: Description: 6.0 QC5 INSPECT WORK TO CURRENT STEP Comment: INSPECT WORK TO CURRENT STEP 7.0 HAND FINISHING1 HAND FINISHING RESOURCE #1 Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1 8.0 POWDER COATING POWDER COATING Comment: POWDER COATING Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3 START TIME: **OVEN TEMPERATURE:** FINISH TIME: 9.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION 10.0 PG PURCHASING **Comment: PURCHASING** SEND TO TALMAR FOR FOAM AND FABRIC 11.0 Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage 12.0 QC6 Comment: DIMENSIONAL CHECK PACKAGING 1 13.0 **PACKAGING RESOURCE #1** Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 50

#### **Dart Aerospace Ltd**

W/O:		WORK ORD	WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Part No		PAR #: Fault Category:	NCR: Va	es No DC	Δ-	Date:		

NCR:	WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B		Verification	A	Approval	
DATE STEP		Section A	Initial Chief Eng	Action Description  Chief Eng	Sign & Date	Verification Approv Section C Chief En		Approval QC Inspector	
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NOTE: Date & initial all entries

Dart Aerospace Ltd. Tuesday, 19/08/2008 4:06:46 PM User: Julie Lecocq **Process Sheet** Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** : PAD ATTACHMENT FIXTURE Job Number : 41497 **Estimate Number** : 13396 P.O. Number : PB6743001267 **Part Number** This Issue : 19/08/2008 S.O. No. : **Drawing Number** : B6743001 PAGE34 Prsht Rev. : NC : N/A **Project Number** : 11 : SMALL /MED FAB First Issue Type : B1 **Drawing Revision** : 40095 **Previous Run** Material **Due Date** : 18/09/2008 Qty: 12 Um: Written By Checked & Approved By Comment : Est Rev:A 08-06-20 new issue DD verified by:ec Additional Product Job Number: Seq. #: **Machine Or Operation:** Description: M2024T3S032 2024-T3 .032 sheet Comment: Qty.: 0.2694 sf(s)/Unit Total: 3.2332 sf(s)2024-T3 Sheet 0.032" batch: 108575 WATER JET 2.0 FLOW WATER JET Comment: FLOW WATER JET 1-Cut as per\_Dwg B67-43001 Dwg Rev: 81 HB 8-9-8 Prog Rev: BI \*\*\*\*grain direction along 3.36" \*\*\*\* 2-Deburr if necessary 3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE H3 9-9-9 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

NC BRAKE

BRAKE NO



Comment: NC BRAKE Bend as per Dwg B67-43001







Each

5.0